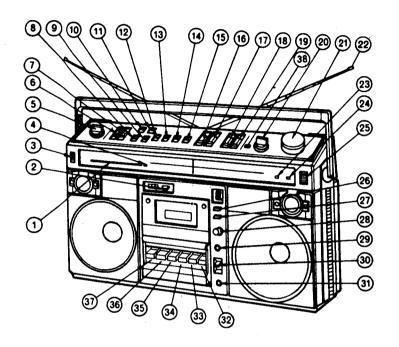
(C) HITACHI SERVICE MANUAL

TK

No. 1490E

TRK-8290E, E(BS)



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KEY TO ILLUSTRATIONS

- 1 LED LEVEL INDICATOR
- (2) TAPE COUNTER
- **BUILT-IN MICROPHONE (LEFT)**
- DOLBY NR INDICATOR
- 5 FUNCTION SELECTOR
- 6) RECORDING LEVEL CONTROL (LEFT)
- RECORDING LEVEL CONTROL (RIGHT)
- RECORDING MUTE SWITCH
- 9 DOLBY NR SWITCH
- (10) AUTO/MANUAL RECORDING CHANGE-OVER SWITCH
- (11) MODE SWITCH
- (12) TAPE SELECTOR SWITCH (BIAS)
- (13) TAPE SELECTOR SWITCH (EQUALIZER)
- (14) LEVEL INDICATOR SELECTOR
- (15) RIF/AFC SWITCH
- (16) BASS CONTROL
- 17) TREBLE CONTROL
 (18) VOLUME CONTROL (LEFT)
- **VOLUME CONTROL (RIGHT)**

- **TUNING CONTROL**
- (22) TELESCOPIC ANTENNA (AERIAL)
- (23) FM STEREO INDICATOR
- (24) OPERATION INDICATOR
- (25) BUILT-IN MICROPHONE (RIGHT)
- (26) PROGRAM SWITCH
- (27) PROGRAM RESET SWITCH
- (28) MIXING VOLUME CONTROL
- MIXING MIC SOCKET
- TIMER STAND BY BUTTON
- 31) HEADPHONE SOCKET
- 32) PAUSE BUTTON
- (33) FAST FORWARD/CUE BUTTON
- (34) PLAYBACK BUTTON
- (35) REWIND/REVIEW BUTTON
- 38 RECORD BUTTON
 37 STOP/EJECT BUTTON
- (38) LOUDNESS SWITCH

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

CASSETTE TAPE RECORDER WITH FM/SW/MW/LW RADIO

Febrary 1981

TOKAI WORKS

SAFETY PRECAUTION

The following precautions should be observed when servicing.

- 1. Since many parts in the unit have special safety-related characteristics, always use genuine Hitachi's replacement parts. Especially critical parts in the power circuit block should not be replaced with other makes. Critical parts are marked with Δ in the schematic diagram, and circuit board diagram.
- 2. Before returning a repaired unit to the customer, the service technician must thoroughly test the unit to ascertain that it is completely safe to operate without danger of electrical shock.

SPECIFICATIONS

GENERAL SECTION

Semi-conductors:

IC's: 11

Transistors: 33 Diodes: 26

L'ED's: 18 Varicap: 1

Power (Mains) Supply:

Varistors: 3 AC: 220V 50 Hz (For E)

240V 50 Hz (For E (BS)) DC: 13.5V (IEC R20×9) Car: Use car battery cord

Power Consumption:

Dimensions: Weight: Power output : 540(W)×304(H)×166(D)mm 7.6 kg (with batteries) 9W/CH (Max.), 5W/CH (THD 10%)

Speaker:

16cm, 2.8 ohms×2 5cm, 4 ohms×2

TUNER SECTION Circuit System:

Tuning Range:

superheterodyne

LW: 150 to 350 kHz

Sensitivity:

FM : 10 dB (pra.) 2 dB (max.) SW : 25 dB (pra.) 20 dB (max.) MW : 42 dB (pra.) 30 dB (max.)

Intermediate Frequency:

FM/SW/MW/LW 4-band

FM: 87.5 to 108 MHz SW: 6.0 to 18 MHz MW: 530 to 1605 kHz

LW : 52 dB (pra.) 40 dB (max.) : 10.7 MHz

SW/MW/LW: 468 kHz

Antennas (Aerials):

FM/SW: Telescopic antenna

or External antenna MW/LW: Ferrite-core antenna

TAPE RECORDER SECTION

Cassette tape (C-30, 60, 90) Tape

Tape Speed : 4.75cm/sec AC bias, 57 kHz Recording System: Erasing System : AC erasing S/N (Signal to Noise Ratio) : 50 dB (Dolby NR OFF) 60 dB (Dolby NR ON)

Cross Talk: Between tracks: 50 dB

Between channels : 25 dB Frase Ratio: 65 dB

Normal: 40~12000 Hz Frequency Response: CrO₂ : 40~14000 Hz METAL: 40~16000 Hz

Input Sensitivity and

Microphone: 0.4mV, 500 ohms Phono: 3mV, 50 kohms Impedance:

DIN IN: 6mV, 12 kohms

Output Level and DIN OUT: 775mV, 5 kohms Impedance:

Ext. speaker: 3.2 ohms

Fast Forward or Rewinding Time: 110 sec (Using C-60)

Distortion:

1.5% DC micromotor Motor

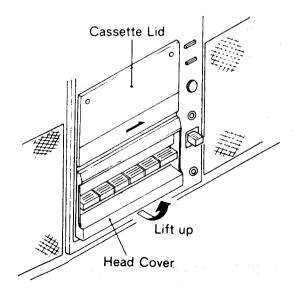
0.08% (WRMS) Wow and Flutter:

Specifications and Schematic diagram are subject to change for performance improvement without notice.

DISASSEMBLY

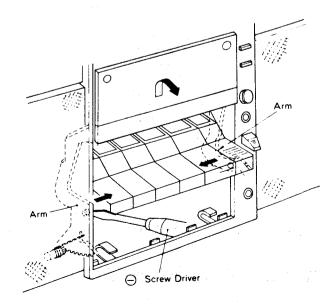
1. Head Cover

Lift up the head cover in the direction of arrow.

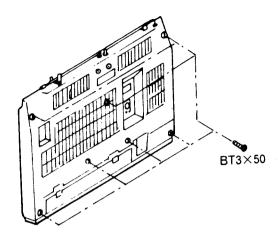


2. Cassette Lid

Press the eject button to release the engagement of the mechanism and cassette lid. Then push the both arms of cassette lid in the direction of arrow.



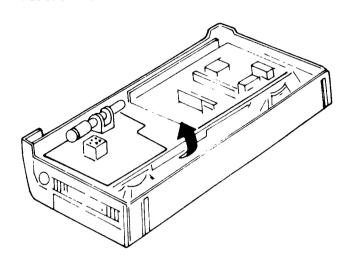
3. Rear Case



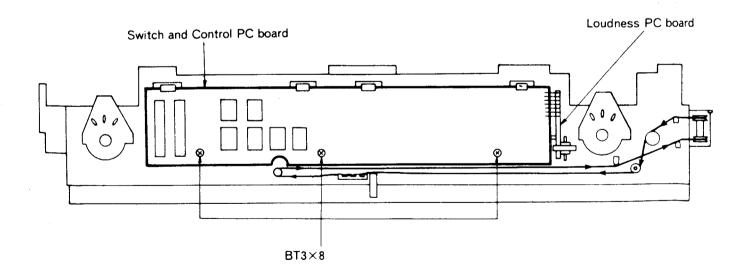
4. Main Chassis

Remove nine knobs (Function, Record level, Bass, Treble, Volume, Band, Tuning).

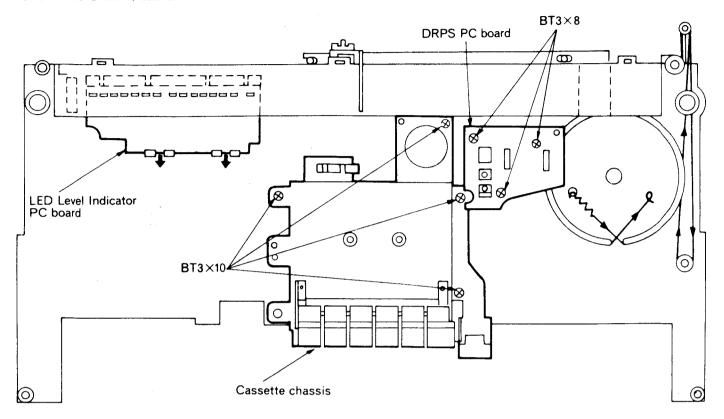
Press the eject button to release the engagement of the mechanism and cassette lid. Then lift up the battery side of the main chassis.



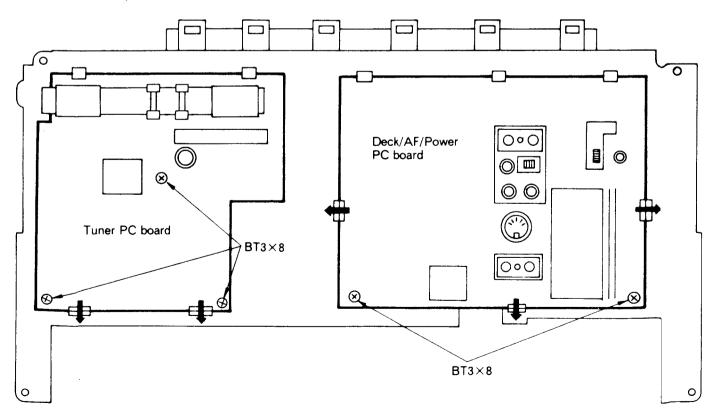
5. Switch and Control PC Board, Loudness PC Board



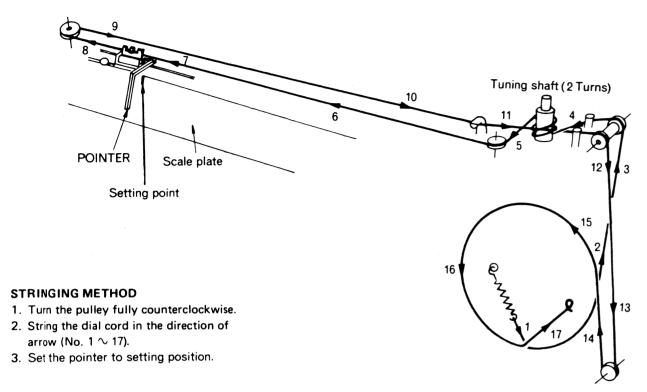
6. Cassette Chassis, LED Level Indicator PC Board, DRPS PC Board



7. Tuner PC Board, Deck/AF/Power PC Board



DIAL CORD STRINGING



LUBRICATION

Lubricate one or two drops of oil to rotating point or lubricate grease to sliding point. Lubricate the respective parts listed below once every 1000 hours or once a year under normal conditions of use. Avoid oiling them excessively, or rotation may become irregular because of oil splashes.

L	ubrication point	Oil or Grease
Rotary	Metal and metal	Pan motor oil (10W-40)
section	Mold and metal	Sonic slider oil (#1600)
	Metal and metal	Hitasol (MO-138)
Sliding section	Mold and mold Mold and metal	White grease (FL-LUBE-A)
Spring res	onance prevention	Froil (GB-TS-1)

INSPECTION

Mode	Item	Pressure or Torque	
	Pressure of pressure roller	350gr ~ 500gr	
Playback	Take-up torque	35gr-cm∼65gr-cm	
	Supply reel back tension	3.0gr-cm∼5gr-cm	
Rewind	Rewind torque	85gr-cm~120gr-cm	
Fast Forward	Fast Forward torque	85gr-cm~120gr-cm	

ADJUSTMENT

TUNER

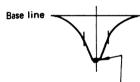
*	West	Germany
---	------	---------

			Measuring in & connect			Signal generator	Dial pointer	Adioat	Dec 31.	
Item		Adjustments	Measuring instrument	Input terminal	Output terminal	or genescope frequency	position	Adjust	Reading	
		Turn the T202 fu	illy counterclockwise							
1	(1)	* Genescope (10.7MHz) TP101 TP201		10.7MHz	Highest	T101 T201	See Note I			
•	(2)	S - Curve	(10./MHz)	11101	11201	10.714112		T202	See Note 2	
	(1)		• FM Signal generator	P1 (See Note	TP20i	87 MHz * 87.5 MHz	Lowest	L103	Output Max.	
2	(2)	FM - OSC (Covering)	(400Hz, 30% mod.) • VTVM	3)	17201	109MHz	Highest	CT102	Output max.	
	(3)		Repeat (1) and (2).							
	(1)	544 4417	• FM Signal generator	P1 (See Note	TP20I	90MHz	90MHz	L101	Output Max.	
3	(2)	FM - ANT (Tracking)	• VTVM	(100,10)	106MHz	106MHz	CT101			
	(3)		Repeat (1) and (2).					,		
4	(1)	AM - IF	* Genescope (468 KHz)	Ferrite antenna	TP202	468KHz	Highest	T151 T204	See Note 4	
	(1)	LW-OSC	* AM Signal generator	Ferrite antenna (See Note	TP 2 02	145KHz	Lowest	L156	Output Ma×.	
5	(2)	(Covering)	(400Hz, 30% mod.) • VTVM	5)		360KHz	Highest	CT156		
	(3)		Repeat (1) and (2),							
	(1)	LW-ANT	• AM Signal generator	Ferrite antenna (See Note	TP202	160KHz	160KHz	L153	Output Ma×.	
6	(2)	(Tracking)	(400Hz, 30% mod.) • VTVM	5)	17202	330KHz	33 0 KHz	CT153		
	(3)		Repeat (1) and (2).		·	F	,	y		
	(1)	MW-OSC	• AM Signal generator (400Hz, 30% mod.)	Ferrite antenna	TP202	515KHz	Lowest	L155	Output Ma≭.	
7	(2)	(Covering)	• VTVM	(See Note 5)		1650KHz	Highest	CT1 55	Output War.	
	(3)		Repeat (1) and (2),				.	,		
	(1)	MW-ANT	* AM Signal generator (400Hz, 30% mod.)	Ferrite antenna (See Note	TP202	600KHz	600KHz	L152	Output Na≭.	
8	(2)	(Tracking)	• VTVM	5)		1400KHz	1400KHz	CT152	Output Ma X.	
	(3)		Repeat (1) and (2).	-				r		
	(1)	SW-OSC	* AM Signal generator (400Hz, 30% mod.)	P1	TP202	5.8MHz	Lowest	L154	Output ∥a ≭	
9	(2)	(Covering)	* VTVM	(See Note 6)		18.5MHz	Highest	CT154	Output ⊪a ≭	
	(3)		Repeat (1) and (2),							

Item			Measuring instrument & connection			Signal generator or genescope	Dial pointer	Adjust	Reading	
		Adjustments	Measuring instrument			frequency	position	Aujust	ricuding	
	(1)	OW AMT	• AM Signal generator	P1		6.5MHz	6.5MHz	L151	Output Max.	
10	SW-ANT (400Hz, 30) (2) (Tracking) • VTVM	(400Hz, 30% mod.) • VTVM	(See Note 6)	TP202	16.0MHz	16.0MHz	CT151	Output Max.		
	(3)		Repeat (1) and (2).							
11	(1)	FM - Multiplex	• Frequency counter	See Note 7	P8			RT302	19KHz±0.2KHz	
12	(1)	FM - Separation	* FM Stereo signal generator L+R (1KHz): 180mV, 30% mod. Pilot (19KHz): 20mV, 10% mod.	P1 (See Note 3)	TP301, 302	98MHz	98MHz	RT301	See Note 8	
13	(1)	FM- Tuning level	·VTVM	P1	TP203	Sweep signal		T203	Output Max.	

Note:

 Feed in a weak signal from the genescope. Adjust the T101, T201 for maximum gain and the waveform indicated in Figure A. If the center of the waveform cannot be lined up on the marker, adjust the rihgt/left balance.



Adjust the genescope output so that there is a little noise riding on the leading edge.

Fig. A

 Use the T202 core to form the S-curve shown in Figure B. Adjust the symmetry of A and B about point C for linearity.

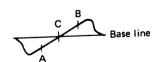
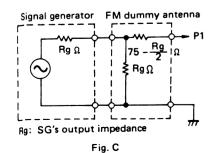


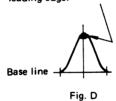
Fig. B

3) Transmit to the dummy antenna in Figure C and connect to P1.

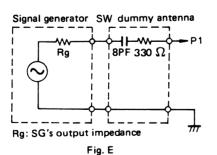


4) Feed in a weak signal from the genescope. Adjust the T151, T204 for maximum gain and the waveform indicated in Figure D. If the center of the waveform cannot be lined up on the marker, adjust the right/left balance.

Adjust the genescope output so that there is a little noise riding on the leading edge.



- Connect AM signal generator to loop antenna, bring near to ferrite antenna.
- 6) Transmit to the dummy antenna in Figure E and connect to P1.



- Connect a 10μF 25V electrolytic capacitor between the No.2 pin of IC301 and ground.
- 8) a. After feeding in of R channel and pilot signals, adjust RT301 for a minimum L channel output.
 - Optimize RT301 so that the leak level of the L channel signal is equal to that of the R channel signal.

TAPE RECORDER

* Acording to DIN 45-500

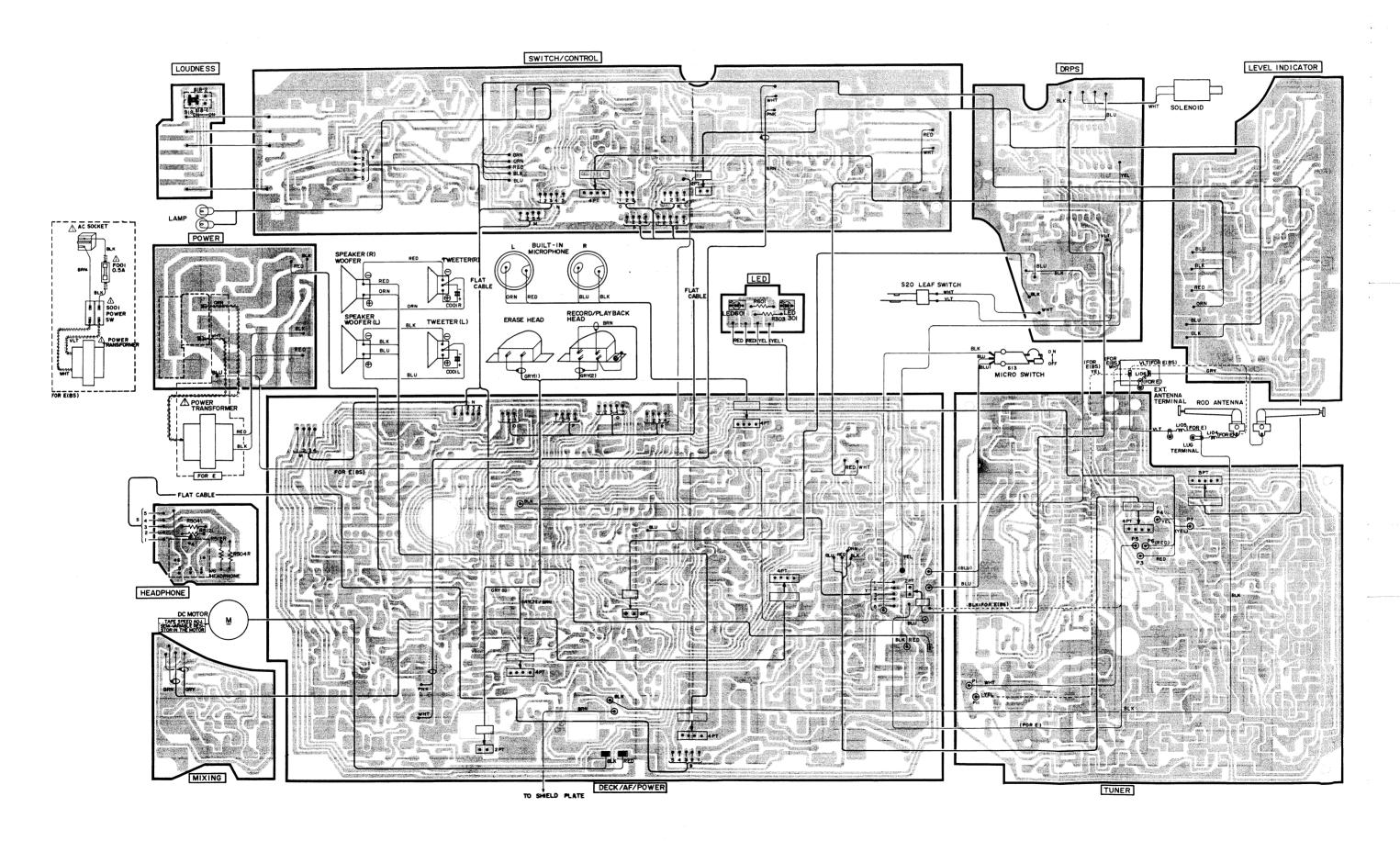
	A 11.	Measuring instrument & connection			Check				
Item	Adjustments	Measuring instrument	Input terminal	Output terminal	tape	Mode	Adjust	Reading	
1	Tape speed	* Frequency counter		DIN OUT	MTT-111 3000Hz *(3150 Hz)	PLAY	Semi-variable resistor in the motor	3000 Hz +90 Hz -10 Hz (See Note 1)	
2	Head azimuth	• VTVM		DIN OUT	MTT-316 or MTT-216, 12.5KHz	PLAY	Azimuth adjusting screw	Output Max. (See Note 2)	
3	Playback gain	• VTVM		TP401L, R	MTT-150, 400Hz	PLAY	RT402L, R	0.775V (0 dBm)	
4	Level indicator	VIVM		Traoic, N	200 nwb/m	PLAT	RT404L, R	See Note 3	
		Set the tape sele	ctor (bias) switch	n to the METAL	position.				
5	Bias leakage	• VTVM		TP403L, R		REC	L401L, R	Output Min.	
		Set the tape selector (bias/EQ) switch to the normal position. Set the RT403L, R to middle position.							
6	Bias current	* Audio oscillator (1.25KHz/12.5 KHz, -20 dB) * Frequency counter * VTVM	DIN IN	DIN OUT	Hitachi UD tape	REC/ PLAY	RT401L, R	See Note 4	
		Set the tape sele	ctor (bias/EQ) s	witch to the nor	mal position.		<u> </u>		
7	Record/Playback output	* Audio oscillator (400Hz, 0dB) * Frequency counter * VTVM	DIN IN	DIN OUT	Hitachi UD tape	REC/ PLAY	RT403L, R	0dв±1dв	
8	Dolby NR check	* Audio oscillator (5KHz) * Frequency counter * VTVM	DIN IN	TP401L, R		REC		See Note 5	
9	DRPS operation level				TMT-6261, 500Hz –40dB, –35dB	PLAY	RT701	See Note 6	

Note:

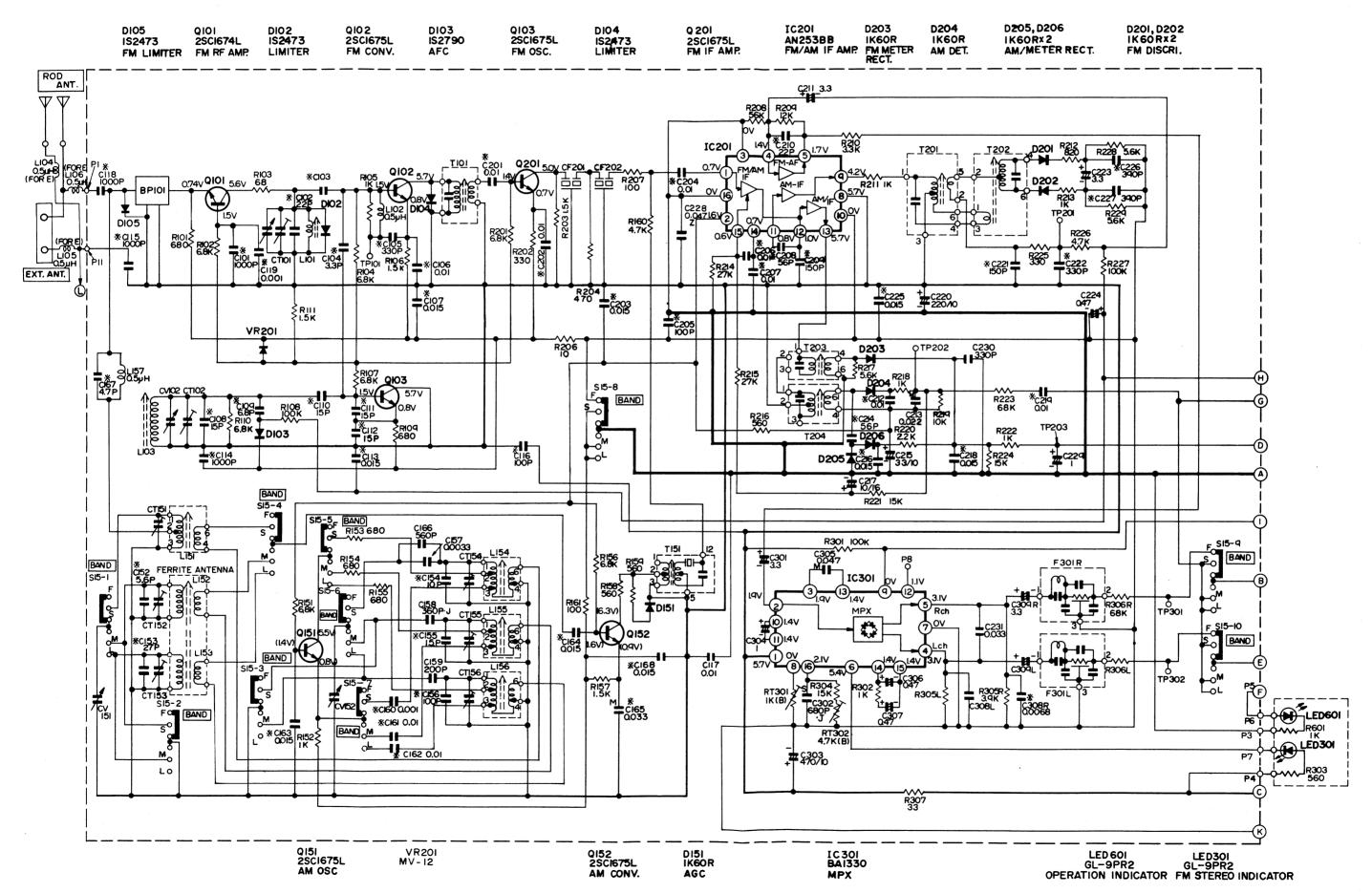
- Adjust within 30 sec. after heat-running for more than 20 minutes.
- When the maximum values of both channels are different, tune to the maximum value of the L channel. In this case, the difference between the maximum values of both channels should be within 2dB.
- 3) With the condition shown in item 3, adjust RT404L, R so that the level indicator lamp (0dB) lights up.
- 4) a. Set the RT401L, R to middle position.
- b. Turn the L402L, R fully clockwise.
- c. Record a 1.25KHz and 12.5KHz signals with a level of 0dB

- $-20\,\text{dB}$ (at test point TP401L, R) on Hitachi UD tape. Then, play-back this tape and adjust RT401L, R so that the output difference is within $\pm\,2\,\text{dB}.$
- 5) Supply a 5KHz signal to the DIN IN jacks to obtain the level of -30,4dBm ± 0.1dB at test points TP401 L, R. Confirm that the level is boosted by 8dBm ± 0.2dB when the Dolby NR switch is set to ON.
- 6) Load the test tape TMT 6261 (500Hz-40dB,-35dB) and set the unit to the DRPS mode from the playback mode. Adjust RT701 so that the number displayed by the program indicator decreases by one when the level of the test tape changes from -35dB to-40dB.

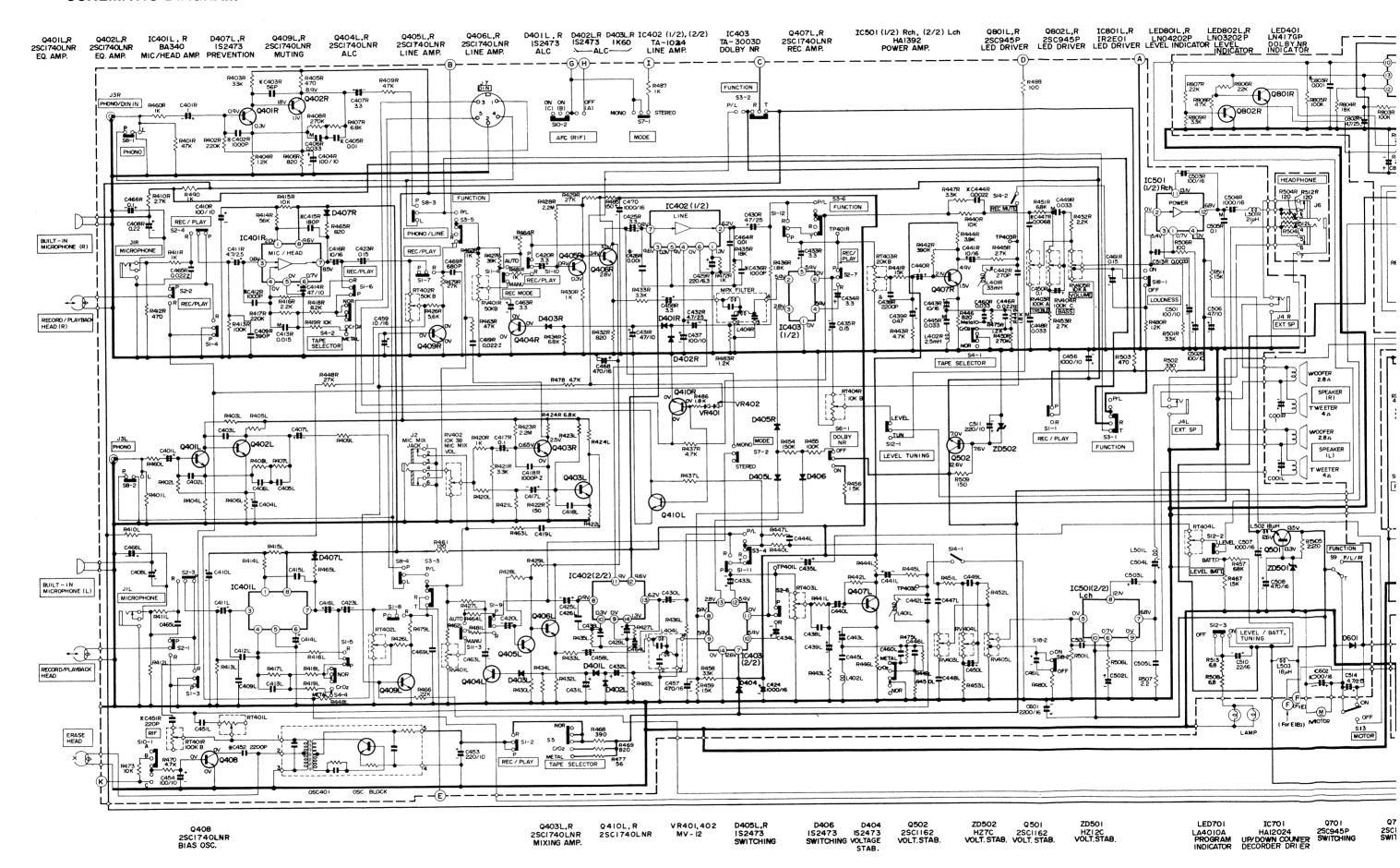
WIRING DIAGRAM



SCHEMATIC DIAGRAM



SCHEMATIC DIAGRAM





Voltage measured at base of chassis with minimum
 volume control and no signal

volume control and no signal.

2. Nomenclature of Resistors and Capacitors.

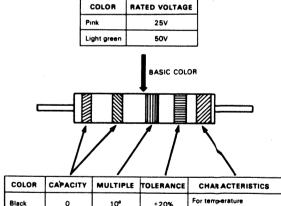
ŗ -	Circuit No.				
	Value	No indicated Ω(Ohm) M: 1000 kΩ			
R101 150	Tolerance	No indicated ±5% K:±10% M:±20%			
	Wattage	No indicated ¼W			
	Sort	No indicated Carbon film RC : Composition RW : Wire wound RS : Oxide metal film RN : Fixed metal film			

١	[Circuit No.					
	F	Value	No indicated μF P : PF				
	C101	Tolerance	No indicated ±10% J:±5% M:±20% Z:+80%, -20% D:±0.5pF C:±0.25pF				
			11-	Ceramic			
			#	Electrolitic			
		Sort		Mylar			
			1	Polyester			
	+ <u>↓</u> C102		_ ∏	Styrol			
	⁻ T0.1/16- ₁	Voltage	No indicated 50WV				

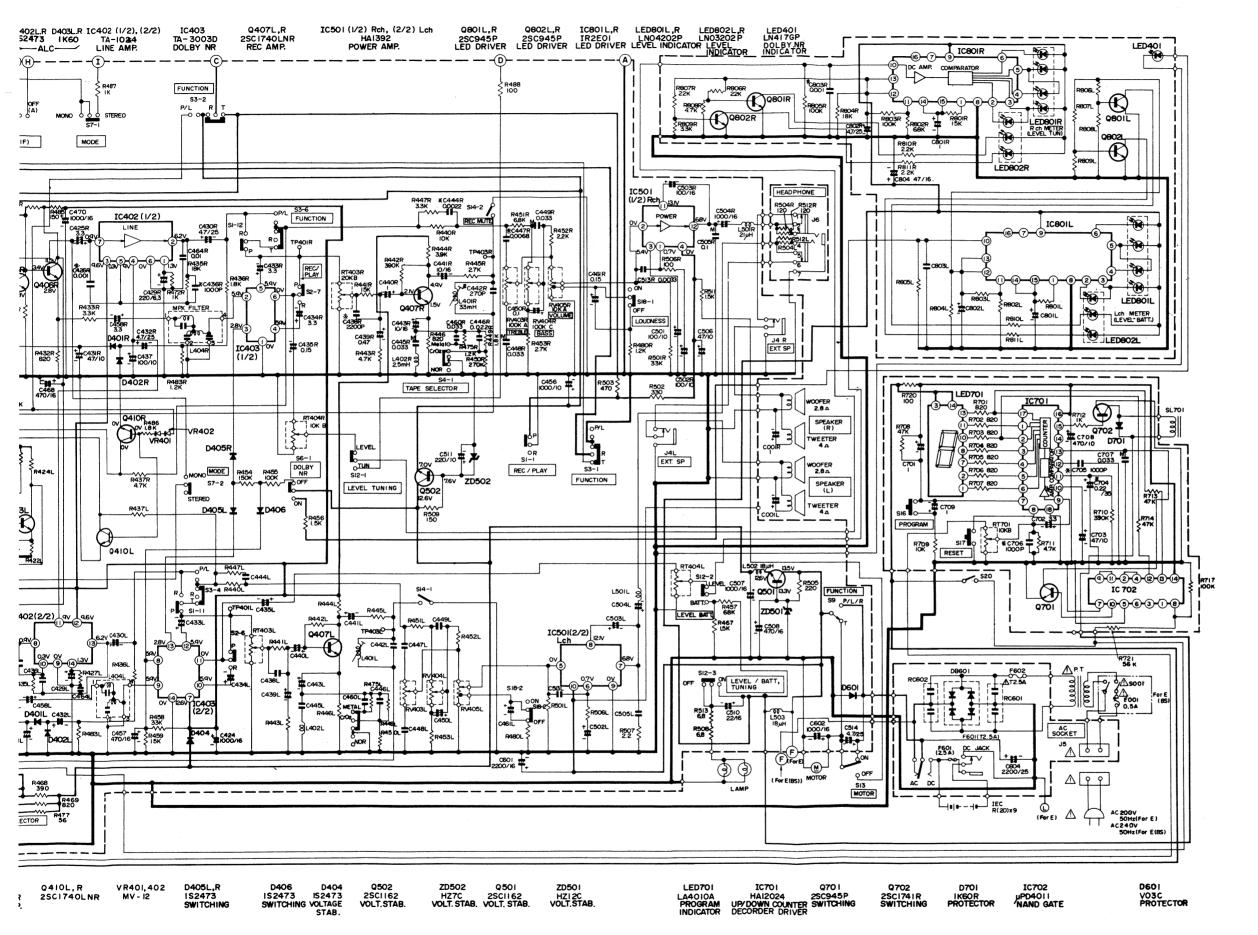
- 3. Be sure to make your orders of resistors and
- capacitors with value, voltage, tolerance and sort.

 4. When replacing capacitors marked with *, use specified ones stated on parts list since required temperature characteristics.

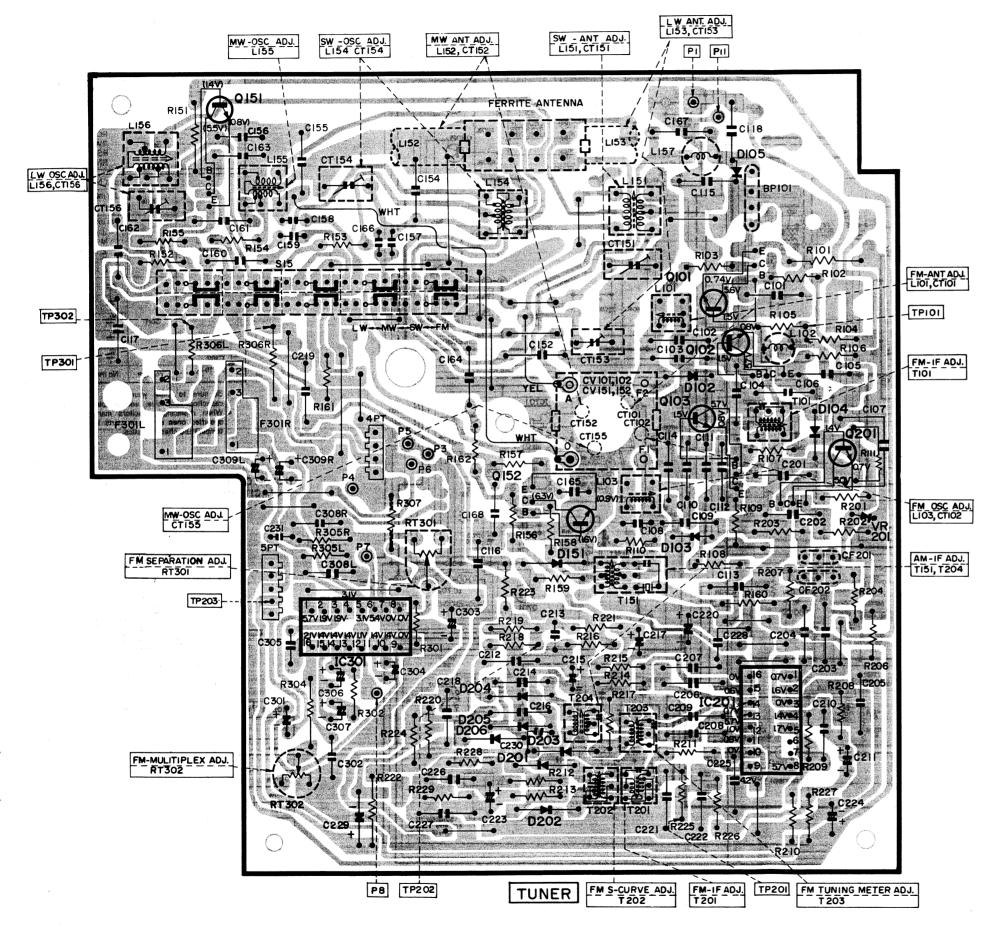
HOW TO READ CAPACITY OF RESISTOR SHAPE CAPACITORS

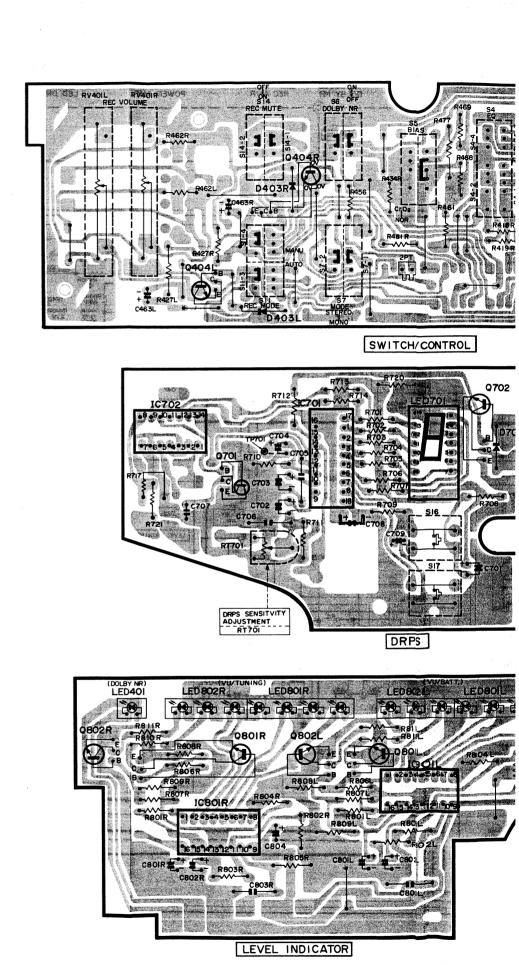


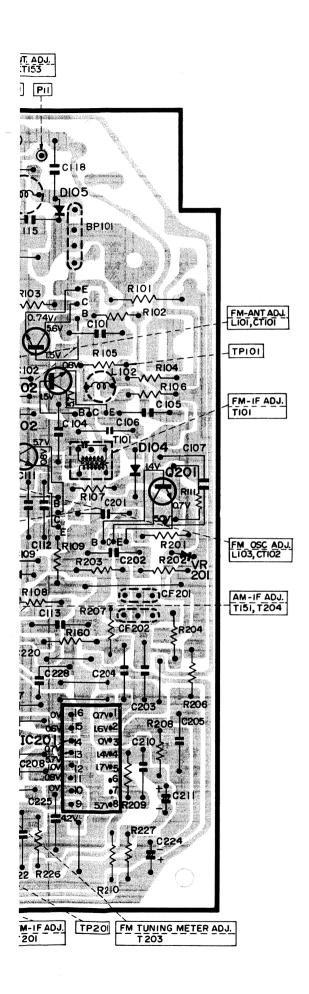
	1	1		0
Black	0	10°	±20%	For temperature compensation
Brown	1	10'		
Red	2	10²		
Orange	3	103		
Yellow	4	104		
Green	5	10'		
Blue	6			
Violet	7			
Grey	8		±30%	High dielectric constant type
White	9			For temperature compensation
Gold		10 ¹	±5%	
Silver	`		±10%	High dielectric

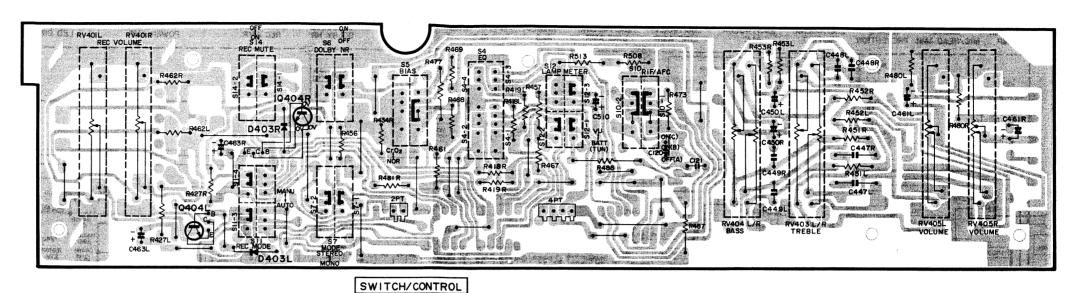


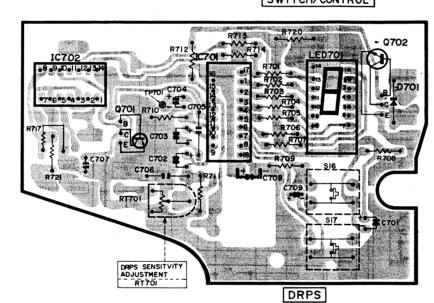
CIRCUIT BOARD DIAGRAM

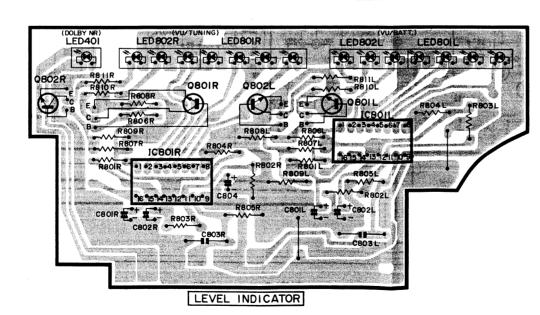


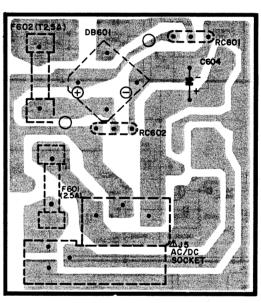




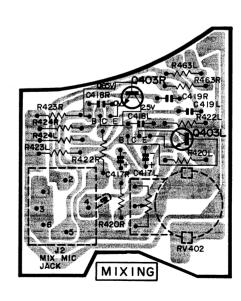




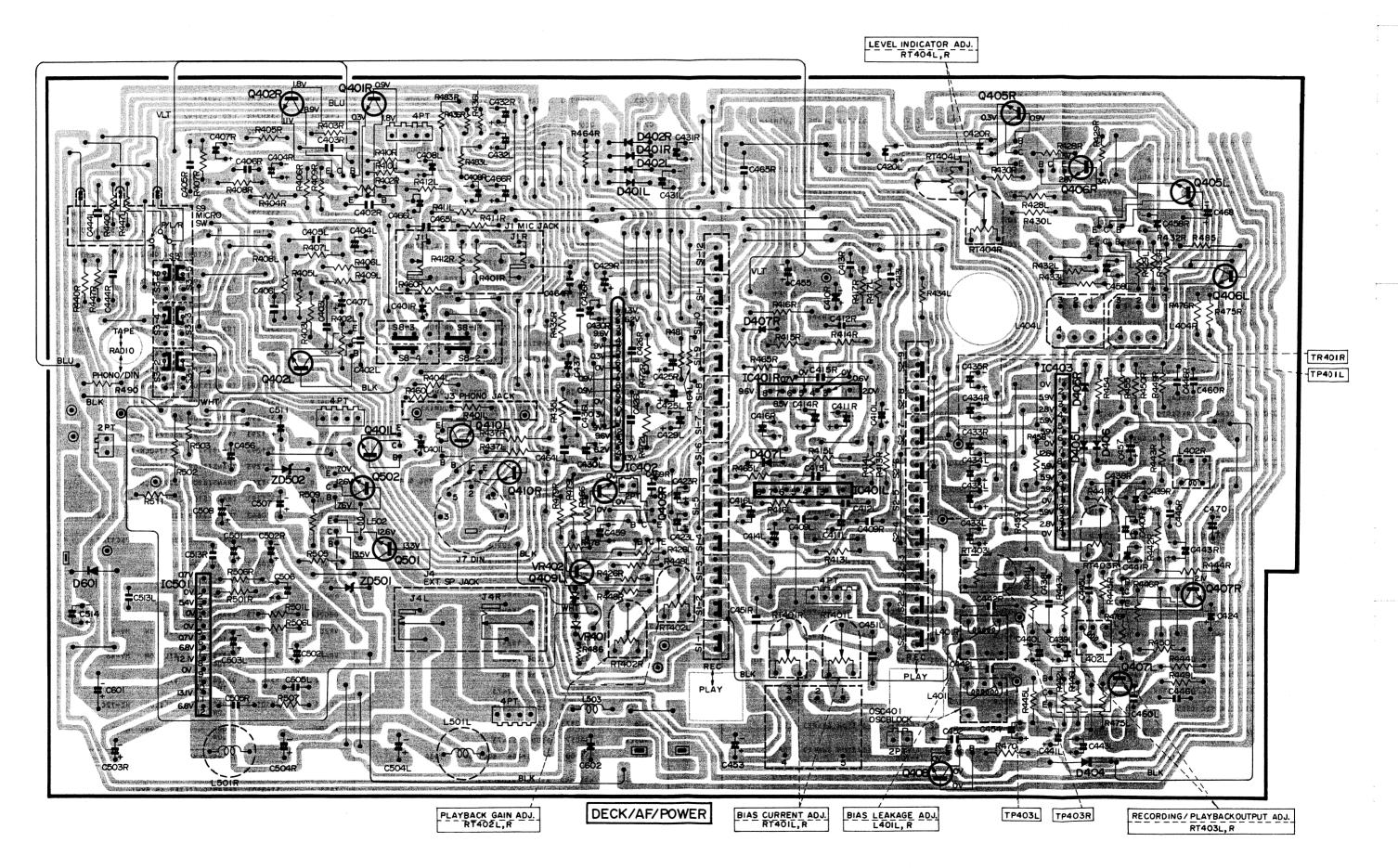








CIRCUIT BOARD DIAGRAM

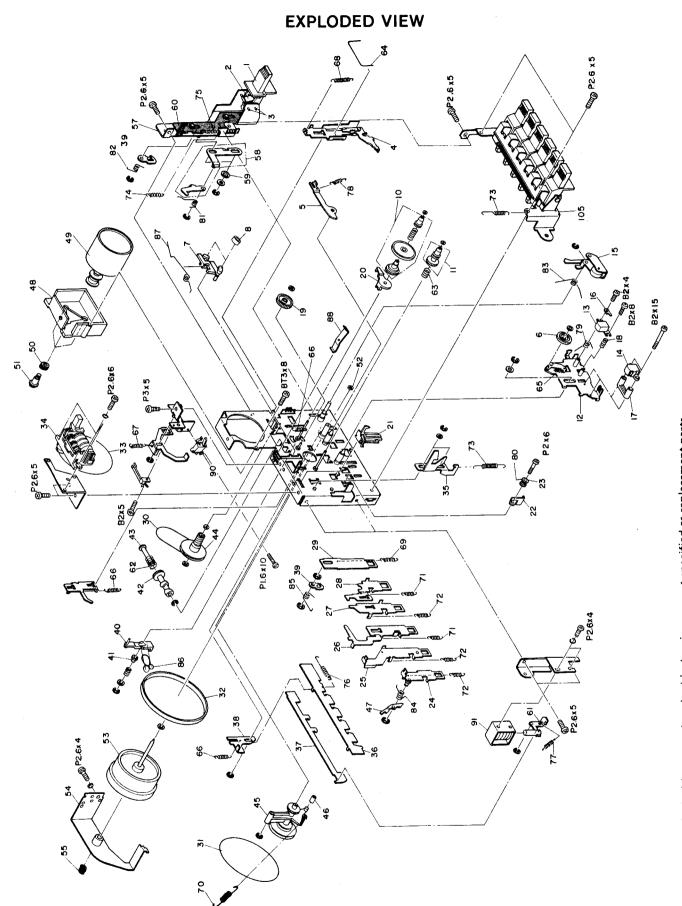


		REPLACEIVIEN			
SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
		CAPACITORS	C167	0208125	CERAMIC (RESISTOR SHAPE) 4.7PF+-5%
CT101	5052391	PLASTIC FILM VARIABLE CAPACITOR	C168	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30
CT102	5052391	PLASTIC FILM VARIABLE CAPACITOR	C201	0200024	CERAMIC (RESISTOR SHAPE) 0.01M
CT151	5058191	TRIMMER 10PF	0201	0207020	F+-30
CT152	5052391	PLASTIC FILM VARIABLE CAPACITOR	C505	0209026	CERAMIC (RESISTOR SHAPE) 0.01M F+-30
CT153	5058191	TRIMMER 10PF	C203	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30
CT154	5058191	TRIMMER 10PF			x
CT155	5052391	PLASTIC FILM VARIABLE CAPACITOR	C204	0209036	CERAMIC (RESISTOR SHAPE) 0.01M F+-30
CT156	5052391	VARIABLE CAPACITOR PLASTIC FILM VARIABLE CAPACITOR	C205	0208141	CERAMIC (RESISTOR SHAPE) 100PF
CV102	5052391	PLASTIC FILM VARIABLE CAPACITOR	C206	0209026	CERAMIC (RESISTOR SHAPE) 0.01M
CV151	5052391	PLASTIC FILM VARIABLE CAPACITOR	0200	010,010	F+-30
CV152	5052391	The state of the s	C207	0209026	CERAMIC (RESISTOR SHAPE) 0.01M F+-30
C101	0209010	CERAMIC (RESISTOR SHAPE) 1000P	C208	0208138	CERAMIC (RESISTOR SHAPE) 680PF
44.03	******	F+-10			+-16%
C102	0208133	CERAMIC DISC (RESISTOR SHAPE) 22PF+	C2U9	0209011	CERAMIC (RESISTOR SHAPE) 150PF +-10%
C103	0208125	CERAMIC (RESISTOR SHAPE) 4.7PF+-5%	C210	0208133	CERAMIC (RESISTOR SHAPE) 22PF+
C104	0208124	CERAMIC (RESISTOR SHAPE) 3.3PF+-5%	C212	0200034	-5% CERAMIC (RESISTOR SHAPE) 0.01M
C105	0209004	CERAMIC (RESISTOR SHAPE) 330PF +-10%	1212	0504050	F+-30
C106	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01M	C216	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30
		F+-30	C218	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30
C107	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30			X
C108	0248174	CERAMIC DISCAL 15PF+-5%	C219	0209026	CERAMIC (RESISTOR SHAPE) 0.01M F+-30
C109	0208157	CERAMIC (RESISTOR SHAPE) 6.8PF+-10%	C221	0209011	CERAMIC (RESISTOR SHAPE) 150PF +-10%
C110	0208161	CERAMIC (RESISTOR SHAPE) 15PF+-10%(C222	0209004	CERAMIC (RESISTOR SHAPE) 330PF
	0200444	NP-0)			+-10X
C111	0208161	CERAMIC (RESISTOR SHAPE) 15PF+-10%(NP-0)	C225	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30
C112	0208161	CERAMIC (RESISTOR SHAPE) 15PF+-10%(NP-0)	C226	0209005	CERAMIC (RESISTOR SHAPE) 390PF +-10%
C113	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30	C227	0209005	CERAMIC (RESISTOR SHAPE) 390PF +-10%
C114	0209010	CERAMIC (RESISTOR SHAPE) 1000P	C308LR	0209025	CERAMIC (RESISTOR SHAPE) 6800P
C115	0209010	F+-10 CERAMIC (RESISTOR SHAPE) 1000P	64021 B	0200040	F+=30
		F+-10	C402LR	0209010	CERAMIC (RESISTOR SHAPE) 1000P F+-10
C116	0208141	CERAMIC (RESISTOR SHAPE) 100PF +-5%	C403LR	0208138	CERAMIC (RESISTOR SHAPE) 680PF +-16%
C117	0209026	CERAMIC (RESISTOR SHAPE) 0.01M F+-30	C405LR	0209026	CERAMIC (RESISTOR SHAPE) 0.01M
C118	0209010	CERAMIC (RESISTOR SHAPE) 1000P	C412LR	0209010	CERAMIC (RESISTOR SHAPE) 1000P
C152	0208126	CERAMIC (RESISTOR SHAPE) 5.6PF+-5%	C415LR	0209001	F+-10 CERAMIC (RESISTOR SHAPE) 180PF+-10%
C153	0208134	CERAMIC (RESISTOR SHAPE) 27PF+-5%	C426LR		CERAMIC (RESISTOR SHAPE) 1000P
C155	0208131	CERAMIC (RESISTOR SHAPE) 15PF+-5%			F+-10
C156	0208141	CERAMIC (RESISTOR SHAPE) 100PF	C436LR	0209010	CERAMIC (RESISTOR SHAPE) 1000P F+=10
C160	0209010	CERAMIC (RESISTOR SHAPE) 1000P	C438LR	0209022	CERAMIC (RESISTOR SHAPE) 0.002
C161	0209026	F+-10 CERAMIC (RESISTOR SHAPE) 0.01M	C442LR	0209003	CERAMIC (RESISTOR SHAPE) 270PF +-10%
C162		F+-30	C444LR	0209022	CERAMIC (RESISTOR SHAPE) 0,002
CIGE	0209026	CERAMIC (RESISTOR SHAPE) 0.01M F+-30	C447LR	0200025	CERAMIC (RESISTOR SHAPE) 6800P
C163	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30			F+=30
C164	0209027	CERAMÍC (RESISTOR SHAPE) 0.01MF+-30	C451LR	0209002	CERAMIC (RESISTOR SHAPE) 220PF +-10%
		<u></u>			

SYMBOL-NO	P-N0	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
		CAPACITORS	10403	5356832	MODULE TA3003
C452	0209022	CERAMIC (RESISTOR SHAPE) 0.002	10501	.5352141	
670/	03545	2MF+-	10701	5352381	IC HA12024
C704	0256362	TANTALUM ELECTROLYTIC 0.22MF+-10% 3 5V	10702	5359501	IC MPD4011C
C 705	0209010		IC801LR	5352401	IC IRZEO1
		F+-10	LED301	5380271	LED GL-9PR2
C706	0209010	CERAMIC (RESISTOR SHAPE) 1000P F+-10	LE0401	5380592	LED LN417GP
C803R	0209010		LED601	5380271	LED GL-9PR2
		F+=10	LED701	5380521	LED LA4010A
		RESISTORS	LED801LR	5380461	LED LN04202P
RC601	0186451	CR PACK	LED802LR	5380463	LED LN03202P
RC602	0186451	CR PACK	Q101	5321271	TRANSISTOR SILICON 2SC1674L 600MHZ
RT301	0151806	SEMI VARIABLE RESISTOR 1KOHM B	Q102	5321281	
RT302	5007185	SEMI VARIABLE RESISTOR 4.7KOHM	0407	£73430¢	200M
RT401LR	0151818	VARIABLE RESISTOR 100KOHM	Q103	221281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M
RT402LR	0151821	SEMI VARIABLE RESISTOR SOK OHM	Q151	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ
RT403LR	0151817	VARIABLE RESISTOR ZOKOHM B			200M
RT404LR	0151808	SEMI VARIABLE RESISTOR 10K OHM RS88	Q152	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M
RT701	0151808	SEMI VARIABLE RESISTOR 10K OHM RS88	9201	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ
RV401LR	5020092	VARIABLE RESISTOR 50KOHM(B)	0/04:5	£73450F	200M
RV402	5000408	VARIABLE 10KOHM(B)	9401LR		TRANSISTOR 2SC1740LN-R
RV403LR	5020082	VARIABLE RESISTOR 100KOHM(B)	9402LR		TRANSISTOR 2SC1740LN-R
RV404LR	5020081	VARIABLE RESISTOR 100KOHM(C)	9403LR		TRANSISTOR 2SC1740LN-R
RV405LR	5020093	VARIABLE RESISTOR 10KOHM(A)	9404LR		TRANSISTOR 25C1740LN-R
		SEMI-CONDUCTORS	9405LR		TRANSISTOR 2SC1740LN-R
DB601	5331521	DIODE SAVBIO	9406LR		TRANSISTOR 2SC1740LN-R
D102		DIODE 182473	9407LR 9408		TRANSISTOR 2SC1740LN-R TRANSISTOR 2SC1740LN-R
D103	5330661		9409LR		TRANSISTOR 25C174ULN-R
D104	5330573	DIODE 152473	9410LR		TRANSISTOR 2SC1740LN-R
D105	5330573	DIODE 182473	9501		TRANSISTOR SILICON 2SC1162
D151	5331052	DIODE 1K6ORLF-2	4,0,	7520043	150M
D201	5331052	DIODE 1K6ORLF-2	Q502	5320643	TRANSISTOR SILICON 2SC1162
D202	5331052	DIODE 1K6ORLF-2	· e 701	5320813	TRANSISTOR 2SC945P
D203	5331052	DIODE 1K6ORLF-2	9702		TRANSISTOR 25C1741R
D204		DIODE 1K6ORLF-2	9801LR		TRANSISTOR 2SC945P
0205	5331052	DIODE 1K6ORLF-2		_	
D206	5331052	DIODE 1K6ORLF-2	Q802LR		TRANSISTOR 2SC945P
D401LR	5330573	DIODE 182473	VR201	J340022	VARISTOR SILICON HV-46 10K
D402LR	5330573	DIODE 182473	VR401	5340022	VARISTOR SILICON HV-46
D403LR	5331051	DIODE 1K60	VB V D S	5340033	10K VARISTOR SILICON HV-46
D404	5330573	DIODE 182473	VR402	J34UU22	VARISTOR SILICON HV-46 10K
D405LR	5330573	DIODE 182473	ZD501	5330533	
D406	5330573	DIODE 182473	76502	5330313	1.0M
D407LR	5330573	DIODE 182473	20502	7-30313	DIODE SILICON HZ7C
D601	5330001				TRANSFORMERS
		60H	T101	5140071	FM 1FT
D701		DIODE 1K6ORLF-2	T151		CERAMIC FILTER 46.8KHZ
I C201		IC AN253BB	T201		FM DISCRIMINATOR
I C 3 0 1		IC HA1330	T202		FM DISCRIMINATOR
IC401LR		IC BA340	T203	5140072	
IC402	>557001	IC TA1024	T204	5130122	

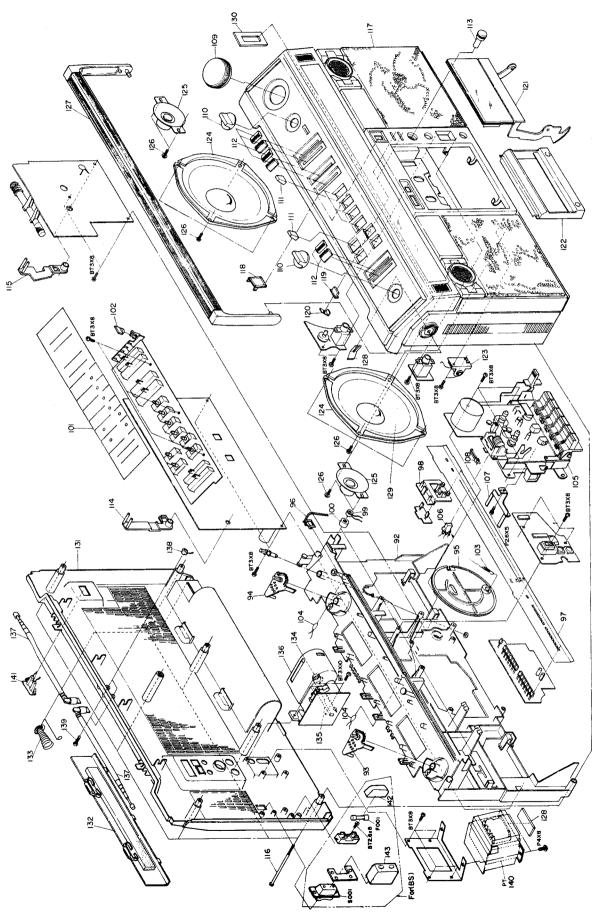
SYMBOL-NO	P-N0	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
		COILS	s 15	5625011	SLIDE SWITCH (BAND SELECTOR)
L 101	5126482	FM RF	S 16	5633352	PUSH SWITCH (PROGRAM)
L102	5150791	CHOKE COIL	s 17	5633352	PUSH SWITCH (RESET)
L103	5126278	FM OSILLATOR COIL	S 18	5633313	PUSH SWITCH (LOUDNESS)
L104-106	5123271	FM TRAP COILLO.SMH (E)	s 20	5603112	LEAF SWITCH
L151	5123493	SWITCH ANTENNA	∆ s001	5602021	SEESAW SWITCH (BS)
L152	5113501	FERRITE CORE ANTENNA			FOR ACCESSARIES
L153	5113501	FERRITE CORE ANTENNA			
L154	5123494	SW OSC	Δ		POWER CORD
L155	5120319	OSCILLATOR COIL		5746341	CORD ASSEMBLY (BS)
L156	5120465	LW OSC		5896391	FM ANTENNA (BS)
L157	5123271	FM TRAP COILLO.SMH			FOR CASSETTE DECK ASSEMBLY (A)
L4U1LR	5260215	TRAP COIL 33HH	1	6257821	FUNCTION BUTTON ASSEMBLY (TIMER STANDBY)
L402LR	5120274	CHOKE COIL	2	6534831	BUTTON HOLDER SPRING
L404LR		DOLBY FILTER	3	7552711	PIN FOR TIMER STANDBY BUTTON
L501LR		CHOKE COIL	4		REVIEW/CUE PLATE ASSEMBLY
L502		CHOKE 18MICRO H	5		REVIEW/CUE LEVER
L503		CHOKE 18M1CRO H	6		PLAY SLIDER
			7		BRAKE LEVER
		MISCELLANEOUS	a		RUBBER FOR BRAKE
Δ	5653242	POWER SOCKET	9		BRAKE PLATE
	5653321	IC SOCKET	10		TAKE UP REEL ASSEMBLY
	5659121	BACK COVER	11		SUPPLY REEL ASSEMBLY
ANT,J	5671661	FM ANTENNA TERMINAL	12		HEAD PLATE ASSEMBLY
BP101	5161551	FILTER	13		RECORD PLAYBACK HEAD
C F 201	5160211	CERAMIC FILTER 10.7 MHz	14		ERASE HEAD
C F 202	5160211	CERAMIC FILTER 10.7 MHz	15		PRESSURE ROLLER ASSEMBLY
△ F001	5720173	FUSE 500MA (BS)	16		EARTH PLATE
F301LR	5161731	LCR FILTER	17		STUD FOR ERASE HEAD
F601	5721064	FUSE 2.5A	18		HEAD SPRING
F602	5721064	FUSE 2.5A	19	6431471	
J1LR	5679442	JACK PLATE (MIC)	20	6767621	
12	5674133	MIX MICROPHONE JACK			RECORD PREVENTION ARM
J3	5676241	JACK (PHONO)	21		RECORD PREVENTION LEVER
J4LR	5679442	JACK PLATE (EXT. SP)	22		COLLAR FOR RECORD PREVENTION LEVER
J6	5674133	HEAD PHONE JACK	23		
17	5653211	DIN JACK	24		EJECT LEVER ASSEMBLY
OSC401	5260821	OSCILLATOR BLOCK	25		RECORD LEVER
S 1	5623611	SLIDE SWITCH (REC./P.B)	26		PLAY LEVER
S 2	5623431	SLIDE SWITCH (REC./P.B)	27		REWIND LEVER
s 3	5624221	SLIDE SWITCH (FUNCTION)	28		FF LEVER
S 4	5604281	LEVER SEITCH (TAPE SELECTOR EQ)	29		PAUSE LEVER ASSEMBLY
S 5	5604092	LEVER SWITCH (TAPE SELECTOR BIAS)	30		TAKE UP BELT
S ó	5604082	LEVER SWITCH (DOLBY NR)	31	6355181	
S 7		LEVER SWITCH (MODE)	32		FLYWHEEL BELT
S 8		SLIDE SWITCH (PHONO/LINE)	33		BELT FOR COUNTER
S 10		LEVER SWITCH (RIF/AFC)	34		COUNTER
S 11		LEVER SWITCH (AUTO/MANUAL)	35		CASSETTE LOCK LEVER
S 12		LEVER SWITCH (LEVEL/TUNE/BATTERY)	36		LOCK PLATE (A)
S 13		MICRO SWITCH (MOTOR)	37		LOCK PLATE(B)
S 14		LEAF SWITCH (REC MUTE)	38	7340241	SHUT OFF LEVER
~ 14	,		39	7340251	LATCH PLATE

SYMBOL-NO	P-N0	DESCRIPTION	SYMBOL-NO	P-N0	DESCRIPTION
		FOR CASSETTE DECK ASSEMBLY (A)	91	5642911	DC SOLENOID
40	6767611	AUTO LEVER			FOR CASSETIE DECK ASSEMBLY (B)
41	7571351	COLLAR	03	4750434	CHARCES ASSEMBLY
42	6431481	CAM GEAR	92		CHASSIS ASSEMBLY
43	7552701	FÜLL AUTO CAM SHAFT	93		FUNCTION LEVER
44	6346331	AUTO PULLY	94		BAND SELECT LEVER
45	7340161	RF IDLER ASSEMBLY	95		PULLEY-160MMD
46	7571361	COLLAR FOR RF IDLER ARM	96		POINTER
47	7340301	KICK LEVER	97		SCALE PLATE (E)
48	6767601	MOTOR HOLDER			SCALE PLATE (BS)
49	6428261	DC MOTOR ASSEMBLY	98		LED HOLDER
50	6589901	RUBBER CUSHION	99		BUILT IN MICROPHONE
51	7782191	SPECIAL SCREW	100		MIC COVER
52	7788011	WASHER FOR FLYWHEEL	101	7766323	
53	6374041	FLYWHEEL	102		PUSH BUTTON ASSEMBLY (LOUDNESS)
54	7340281	FLYWHEEL SUPPORT ASSEMBLY	103	6316231	SPRING M
55	7782181	AJUST SCREW FOR FLYWHEEL	104	5762281	
56	7339001	SWITCH FUNCTION LEVER	105		BUTTON HOLDER ASSEMBLY
57	7340271	TIMER STANDBY HOLDER ASSEMBLY	106 (S13)	5632412	MICRO SWITCH
5 6	7340291	TIMER SETTING OFF LEVER ASSEMBLY	107	7333761	RECORD SPRING ASSEMBLY
59	7598381	COLLAR	108 (S20)	5603112	LEAF SWITCH
60	7340181	TIMER STANDBY LEVER ASSEMBLY			MISCELLANEOUS
61	7339021	MOOD LOCK LEVER	109	6283385	TUNING KNOB ASSEMBLY
62	6520461	BACKTENSION SPRING	110	6283395	KNOB ASSEMBLY (FUNCTION, BAND)
63	6520471	SPRING FOR CAM GEAR	111	6296853	LEVER KNOB
64	6535101	SPRING FOR RECORD PREVENTION ARM	112	6295554	SLIDE KNOB
65	6542041	SPRING FOR PLAY IDLER	113	6283451	KNOB-14MMD (MIC VOLUME)
66	6542051	SPRING FOR SHUT OFF LEVER	114	6759002	FUNCTION LEVER
67	6542061	SPRING FOR SWITCH FUNCTION LEVER	115	6759012	BAND SELECT LEVER
68	6542071	SPRING FOR REVIEW/CUE PLATE	116	7781148	BT SCREW-3MMDX50MM
69	6542081	SPRING FOR PAUSE LEVER	117	6104192	FRONT CASE ASSEMBLY
70	6542091	SPRING FOR RF IDLER ARM	118	6203922	WINDOW
71	6542101	SPRING FOR PLAY LEVER	119	6053013	PUSH BUTTON
72	6542111	SPRING FOR STOP LEVER	120	6533491	BUTTON SPRING
73	6542121	SPRING FOR CASSETTE LOCK LEVER	121	6092697	CASSETTE LID ASSEMBLY
74	6542131	SPRING FOR TIMER STANDBY LEVER	122	6182206	HEAD COVER ASSEMBLY
75	6542141	SPRING FOR TIMER STANDBY LEVER	123	7324884	DAMPER ASSEMBLY
76	6542151	SPRING FOR LOCK PLATE	124	5407422	SPEAKER-16CM
77	6542161	SPRING FOR MOOD LEVER	125	5401122	SPEAKER-SCM
78	6542171	SPRING FOR REVIEW/CUE LEVER	126	7781133	BT SCREW-3MMD×8
79	6547151	SPRING FOR HEAD PLATE	127	6333648	HANDLE ASSEMBLY
80	6547161	SPRING FOR RECORD PREVENTION LEVER	128	6531143	SPRING
81	6547171	SPRING FOR TIMER SETTING OFF LEVER	129	7668403	CARHION
82	6547181	SPRING FOR LATCH PLATE	130	6563071	RUBBER FOR MIC
83	6547191	SPRING FOR PRESSURE ROLLER	131	6104172	REAR CASE ASSEMBLY (E)
84	6547201	SPRING FOR KICK LEVER		6104173	REAR CASE ASSEMBLY (BS)
85	6547211	SPRING FOR LATCH PLATE	132	6173454	BATTERY LID ASSEMBLY
86	6547221	SPRING FOR LEVER	133	6305691	BATTERY TERMINAL (+,-)
87	6547231	SPRING FOR BRAKE PLATE	134	6305702	BATTERY SPRING (-)
88	6534841	CASSETTE HOLDER SPRING	135	7451491	BATTERY TERMINAL (+)
90	5603541	LEAF SWITCH	136	6758591	TERMINAL HOLDER



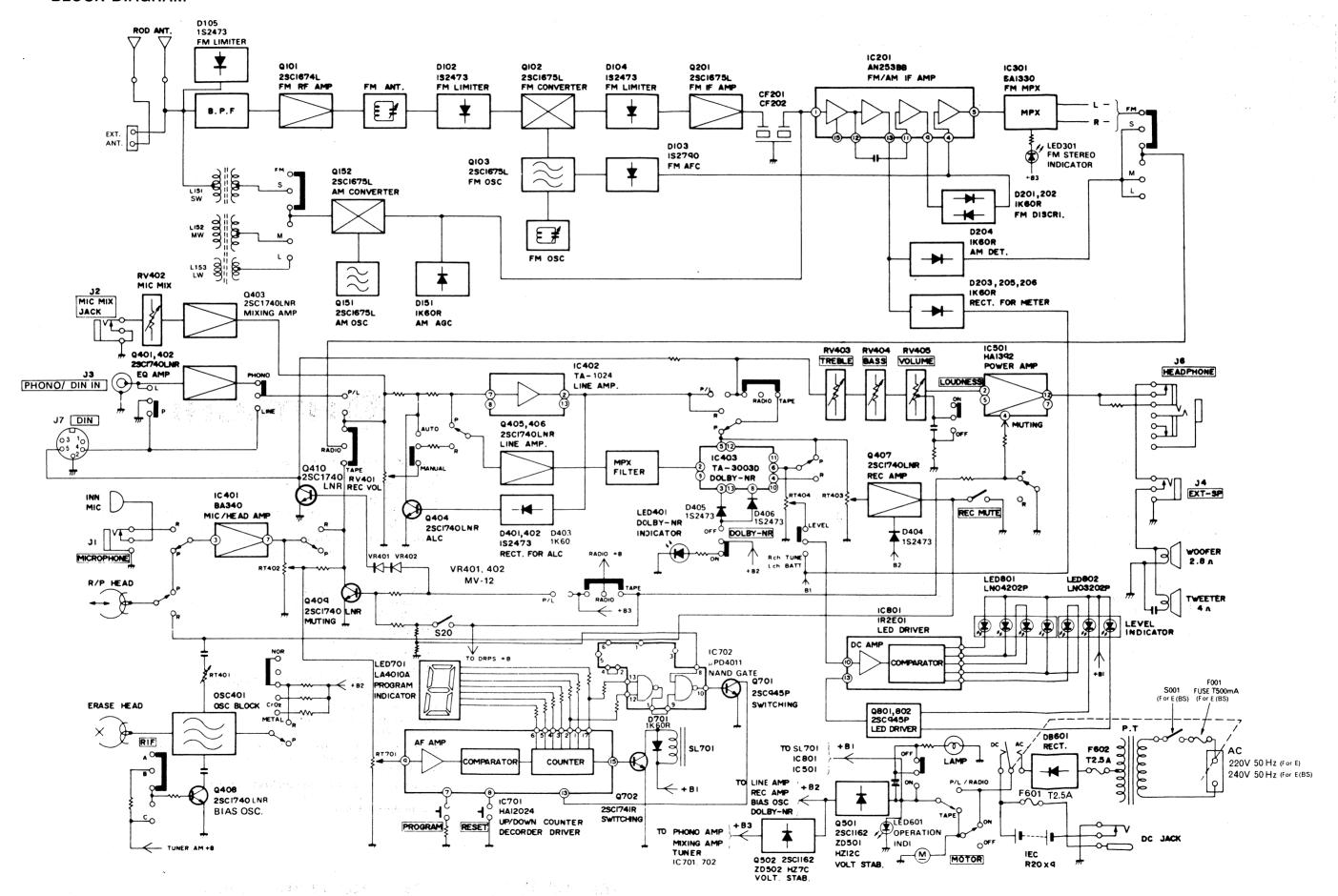
Note: Components marked without numbers in this drawing are not specified as replacement parts.

EXPLODED VIEW

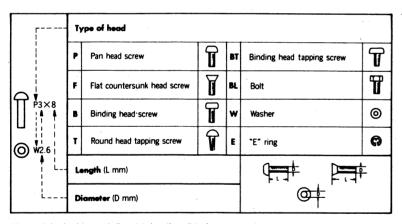


Note: Components marked without numbers in this drawing are not specified as replacement parts.

BLOCK DIAGRAM



SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
		MISCELLANEOUS		5212683	POWER TRANSFORMER (BS)
137	5752511	ROD ANTENNA	141	5671661	FM ANTENNA JACK
138	5687142	CAP TERMINAL	142	6746881	FUSE COVER (BS)
139	8744414	BIND SCREW-3MMDX14MM	143	6746902	SWITCH COVER (BS)
∆ 140	5212682	POWER TRANSFORMER (E)			



When ordering hardware excluding stated on these lists, be sure to make your orders with type and size.



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